

**EFFICIENT - RELIABLE - INNOVATIVE** 



#### **MADE IN GERMANY**

"Made in Germany" has been synonymous with quality and reliability in the premium segment for a long time and market by keeping its promise to continually deliver

#### **WORLDWIDE**

Whether you need a completely new kitchen or a replacement item our competent subsidiaries and partners



- Middletown, Ohio.
- 1886 J.C. Cochran receives the patent for the first dishwasher.
- 1897 The HOBART ELECTRICAL MANUFACTURING COMPANY was founded in Troy Ohio, through the acquisition of the engine and generator factory of the HOBART family.
- 1903 HOBART builds the first food processor (a self-contained powered coffee mill).
- warewashing market: the first warewashing machine carrying a HOBART label.
- 1930 Foundation of the HOBART MASCHINEN GESELLSCHAFT in Hamburg, Germany.
- 1953 HOBART receives the patent for the first flight-type dishwasher.
- 1960 Acquisition of the dishwashing department of the company K. Martin, Offenburg, Germany.
- 1980 Production plant in Elgersweier, Germany, was newly built.
- 1986 PREMARK INTERNATIONAL GROUP was formed in Deerfield, Illinois.

- 2004 HOBART relocates to Elgersweier
- 2006 Launch of HOBART's export activities
- 2007 HOBART's PREMAX line begins a new chapter in the annals of dishwashing technology. The PREMAX FTP flight-type dishwasher cuts water use by up to 50%, energy use by up to 30%, and use of chemicals by up to 80%.
- 2009 HOBART introduces the SENSOTRONIC, the world's first intelligent dishwashing technology
- 2010 Tenth record year in succession for HOBART











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#### THE COMPANY

Based in Offenburg, Germany, HOBART leads the world market in industrial warewashing technology. We serve customers such as hotels, restaurants and caterer, bakeries and butcheries as well as supermarkets, airlines and cruise ships across the world.

HOBART develops, produces and sells warewash, cooking, food preparation and waste treatment appliances and systems, and employs around 6,865 staff members across the world, 903 of them in Germany. HOBART is a subsidiary of the US Illinois Tool Works (ITW) Group, which manufactures and sells a variety of products; the group has a staff of 65,000 employees in 875 autonomous companies in 49 countries.

### **OUR VISION**

#### **WASH WITHOUT WATER**

Our intensive market research has shown unequivocally that our customers require appliances that are economical and ecological while still producing first-class results. We have addressed this demand and worked out our vision, *Wash Without Water*. The resulting areas of focus – innovation, economy, ecology – set the direction. Our vision means leaving no stone unturned when it comes to reducing water, energy and detergent consumption.

#### **UTOPIAN?**

Everything begins with a vision. Many of the products that make everyday life easier today began as the ideas of a visionary; many of these ideas would have seemed utopian at the time. There can be no progress without a vision – and that applies to warewashing as much as anything else. Before the introduction of PREMAX, a dishwasher with a 50% water saving technology would have been utopia. Today, PREMAX has set new standards, and we by now know that whenever the dishwasher that washes without water will come, it'll be a PREMAX.



## **FOCUS**

#### INNOVATION

Innovation means more than just turning an idea into reality. We at HOBART see innovation as a continuous process. In fact, we've put more than 30 innovative products onto the market since the PREMAX launch. All these innovations share one single goal – to generate real value added for our customers.

We have a global network of more than 300 research and development engineers to make this possible, plus marketing teams out on every continent to identify customer preferences and requirements. We have a group technology centre in the US with more than a 1,000 patent applications a year, together with an innovation centre for warewashing in Offenburg, Germany.

#### **ECONOMY**

Already in the early 1980s our energy-formula set benchmarks in energy saving and recovery which are still unique today. This innovative spirit found its fulfillment in the PREMAX line. The PREMAX flight-type dishwasher saves up to 50% water, 30% energy, and 80% chemicals in comparison to conventional technologies, making HOBART a pioneer in terms of efficiency and economy.

#### **ECOLOGY**

The HOBART environmental protection program  ${\rm CO_2}{\rm NSEQUENT}$  has been in existence for some time.

The program includes a large number of

measures that are all related to protecting the environment. These measures are implemented in production, purchasing, the development and sale of products and in additional projects. As an example, you might like to know that all HOBART products are manufactured using regenerative energy only.





3 | 4

1 "The constant rise in operating costs has been accompanied by savings in the catering area. With the PREMAX CP, we can save up to 50% in water and 80% in detergent consumption. This allows us to reinvest the money we save for our residents."

2 "Our customers have high expectations — and so do we. The PREMAX CP allows us to meet these expectations, leaving us free to dedicate ourselves to essential activities. Reliability is of primary importance."

3 "Our business is booming but our kitchen is quite small. With the PREMAX CP, HOBART offers a high-capacity dishwasher with low space requirements. This means that we are easily able to cope with busy periods and still have enough time to look after our guests."

4 "Our guests expect a quick and inexpensive catering service. Well, the CP is more expensive than a local machine. But it is an investment in the future, as the additional expense quickly amortizes. This means in the end we save money, which allows us to maintain stable prices."

Luca Marangoni Old people's home, Bologna, Italy Olga Sergejewitsch Hotel, Moscow, Russia

Anike van Reenen Restaurant, Capetown, South Africa José Rodriguez Motorway Restaurant, Madrid, Spain









## WAREWASHING RACK-TYPE DISHWASHER

## PREMAX CP

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## **INGENIOUS – INNOVATIVE – PREMAX**

PREMAX is the most innovative product line in the commercial dishwashing industry. Constantly rising operating costs mean that economy has become a prime concern for users and buyers of warewashing equipment. PREMAX marks the beginning of a new era.

With the optimised energy management, the forward-looking temperature profile and the environmentally friendly resource management of PREMAX, HOBART is positioning itself at the top of the market for high-quality warewashing technology.

DIN being thought out: Besides its economic efficiency PREMAX also sets new standards regarding hygiene. Independent studies have proven: PREMAX exceeds the requirements for hygienic wash results according to DIN 10510 – with considerably lower operating costs.

"From the hygienic point of view the results show that with a modified temperature profile safe disinfection is achieved according to the regulation of the former German Public Health Department for the inspection of thermal disinfection. This regulation was one of the fundamentals for the formulation of DIN 10510."

PD Dr. med. M. Dettenkofer, Prof. Dr. med. F. Daschner University Clinic Freiburg



# HOBART



## **1** | ECONOMY

## PATENT

#### **FRESH WATER RINSE 50PERCENT**

The task of the fresh water rinse is to remove detergent from the wash items. The distribution of the fresh water is decisive for the water volume used. The fresh water rinse 50PERCENT has special precision nozzles, which disperse the rinse water like a curtain to form a thin film of water on the wash items. As a result of the optimized water distribution this micro-thin film is sufficient to rinse off the wash water from the ware. In addition to the conventional rinsing from above and below the fresh water rinse 50PERCENT rinses the wash ware also laterally. The optimized arrangement of the nozzles achieve a precise spraying of the wash ware. The fresh water rinse 50PERCENT reduces water consumption by up to 60%, resulting in less rinse aid use and greater energy savings.

## **ECONOMICAL - CLEAN**



The RADIUS pre-rinse nozzle pre-rinses detergent from the wash items.



Only 160 I/h for the fresh water rinse.

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### PATENT

#### **DETERGENT SAVING SYSTEM LOW-CHEM**

Detergent is injected directly into the wash tank, which is continuously regenerated by fresh water from the rinse. Therefore detergent is added to maintain the concentration according to the added regeneration volume. The enhanced LOW-CHEM detergent saving system directs only 75 litres of fresh rinse water into the wash tank for regeneration. Ahead of the final rinse, detergent is flushed off the wash ware by the RADIUS pre-rinse nozzle and diverted back into the wash tank. The dosing of detergent depends on the regeneration water volume. As a result detergent consumption is reduced by up to 80 % compared to conventional systems.

### PATENT

#### **ENERGY-MANAGEMENT TOP-TEMP**

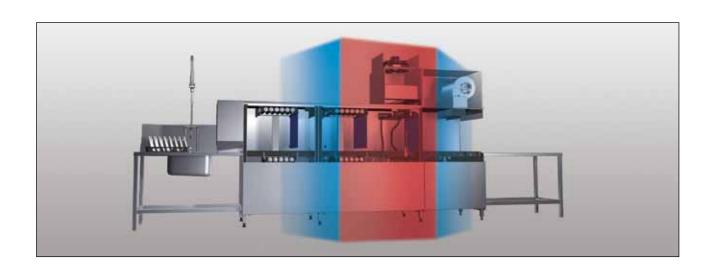
A conventional rack-type dishwasher loses about 40% of the energy available in the machine by sensible and latent heat emission. The hot fresh water rinsing has a considerable influence. The heat loss of the fresh water rinse takes place at the end of the machine. The heat energy escapes through the dryer to the outside. The energy-management TOP-TEMP prevents losses before they occur. The high temperature wash zone HOT-TEMP is embedded between the low temp pre-wash and 50PERCENT fresh water rinse zone. Here the prewash zone and the rinsing have the effect

of a temperature barrier. The temperature equalization takes place within the machine and so the heat energy can be saved. Energy loss - and costs are reduced by up to 20%.

#### PATENT

#### **ENERGY-MANAGEMENT EFFICIENT**

A conventional rack-type dishwasher loses 40% of the energy available in the machine via the exhaust system. The distribution of water and the air stream have a considerable influence. The new energy-management EFFICIENT reduces the evaporation loss. The improved arrangement of the wide angle nozzles FAN and the orientation of the wash arms reduce the air flow within the machine. The wide angle nozzle FAN spreads out a 65 % wider and more even spray pattern. Therefore the recirculation of water can be reduced for the same wash result. In order to keep the system in balance less air/water steam has to be exhausted. The new energy-management reduces the energy loss of the rack-type dishwasher by up to 15 %.



# HOBART



## **1** | ECONOMY

#### **HOBART HEAT RECOVERY**

HOBART's heat recovery system functions according to the countercurrent principle, using the energy from the extracted air to heat up the incoming water. The energy exchange takes place in the HOBART high-performance condenser. At the same time, the extracted air is cooled down and dehumidified. The HOBART heat recovery system reduces energy consumption by up to 8.5 kW and total connected load to 35.2 kW.<sup>1)</sup> The extracted air can be led directly into the building's ventilation ducting.<sup>2)</sup>

#### **HOBART HEAT PUMP**

The HOBART heat pump uses the residual energy in the extracted air following heat recovery. A compressor and refrigerant are used to ensure efficient heat recovery. The amount of recovered energy is sufficient to heat the wash and rinse water. This innovative technology reduces energy consumption by up to 10 kWh and total connected load to 29.9 kW.<sup>3)</sup> The temperature of the extracted air is reduced to approx. 20 - 24°C.<sup>4)</sup> The extracted air can be blown directly into the room.<sup>2)</sup>

- 1) Calculation example for the CP S-A-DS, C20 compared to models without heat recovery
- 2) Conditional on compliance with VDI 2052
- 3) Calculation example for the PREMAX CP S-A-DS, C20, CHP compared to the models without heat pump
- 4) Values in continuous operation +/-10% depending on room air supply and fresh water temperature (values based on 10°C water supply and 23°C indoor air temperature)



The nozzle geometry of the wide angle nozzle FAN was calculated in numerous simulations.

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## 2

### **WASH RESULT**

## PATENT

#### **WASH SYSTEM CONTACT-PLUS**

The impact with wash water via the wash arms is, apart from the temperature, the main factor influencing the cleaning result. The precision of the FAN wide angle nozzles makes it possible to reduce the distances between the wash arms. The wash arms are located very close to one another and thus achieving full cleaning performance. In connection with the 65 % wider wash jets the new configuration of the FAN wide angle nozzles washes the items three times per wash arm. The new wash system CONTACT-PLUS with its 6 wash arms above and 5 wash arms below guarantees an optimal wash result.

## PATENT

#### **HOT-TEMP WASH**

Washing is the result of the combined action of temperature, time, mechanical action and chemistry. Water temperature has the biggest influence on the wash result, much more than the wash pressure. In most dishwashers the wash temperature is set at approx. 60°C. HOT-TEMP washes with 67°C water, at which temperature the detergent reaches its maximum efficiency – wash ware is clean faster. The HOT-TEMP washing increases the capacity per hour by 50 %. As a reverse effect, a smaller unit can therefore be used, reducing the used floor space as well.

## PATENT

#### **RINSE TRI**

The HOBART triple rinse TRI consists of the RADIUS prerinse nozzle, a pumped rinse and a fresh water final rinse. The RADIUS pre-rinse nozzle rinses off most detergent from the wash ware before entering the rinse zone. The water is directed back into the wash tank, minimizing detergent addition into the recirculating rinse water.

**PRE-WASH ZONE** 

**HOT-TEMP WASH** 

**RINSE TRI** 



# HOBART



## **2** DRYING RESULT

## PATENT

#### **PUMPED RINSE 80DEGREES**

Accumulated heat in the wash ware is key for drying. In conventional dishwashers, the highest available temperature is in the final rinse water, but the volume of water is not sufficient to add much heat into the wash ware. The pumped rinse 80DEGREES sprays the ware repeatedly and heats it up substantially. The self drying effect is greatly improved, and less energy is needed for a dryer.

### **HOT - DRY**



The hot pumped rinse enhances the self-drying of the wash items.



Easy to clean: the pumped rinse unit.

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## 4

## **HANDLING**

## 5 SUPPORT

#### HANDLING ASSISTANT EASY

featuring

- PROTRONIC control
- Drop-In wash system
- · Coded wash and rinse arms
- Coded curtains

#### **PROTRONIC CONTROL**

The innovative, multi-line text and symbol display is operated by touchscreen. This ensures easy operation and minimises errors.

#### **DROP-IN WASH SYSTEM**

Easy to take out and insert.

#### **CODED WASH AND RINSE ARMS**

The wash and rinse arms are clearly designed to prevent risk of confusion when inserting.

#### **CODED CURTAINS**

Easy to take out and insert. The clear marking on the wash curtains prevents confusion when inserting.

#### **CLEANING ASSISTANT SUPPORT**

comprising

- Wash system
- Completely moulded washing tanks
- Bayonet catch
- 1-part strainer
- 150 mm floor clearance
- Condenser
- Panorama door

#### **WASH SYSTEM**

The wash systems are easy to remove and to insert due to a drawer mechanism.

#### **BAYONET WASH ARM CATCH**

The wash arms can easily be opened and closed to simplify cleaning.

#### **MOULDED DRAIN ELEMENT**

Dirt is directed via beading to a central point and into the drain. This prevents dirt accumulation in the tank.

#### **COMPLETELY MOULDED TANK**

The tank sump and tank bottom are moulded from one single part. There are no corners and edges or weld seams where dirt could accumulate. This optimizes cleaning and hygiene.

#### **CONDENSER**

Optimal accessibility for water spraying - by simply removing the front covering.



The tank sump and tank bottom are moulded from one single part. Easy cleaning and optimal hygiene.

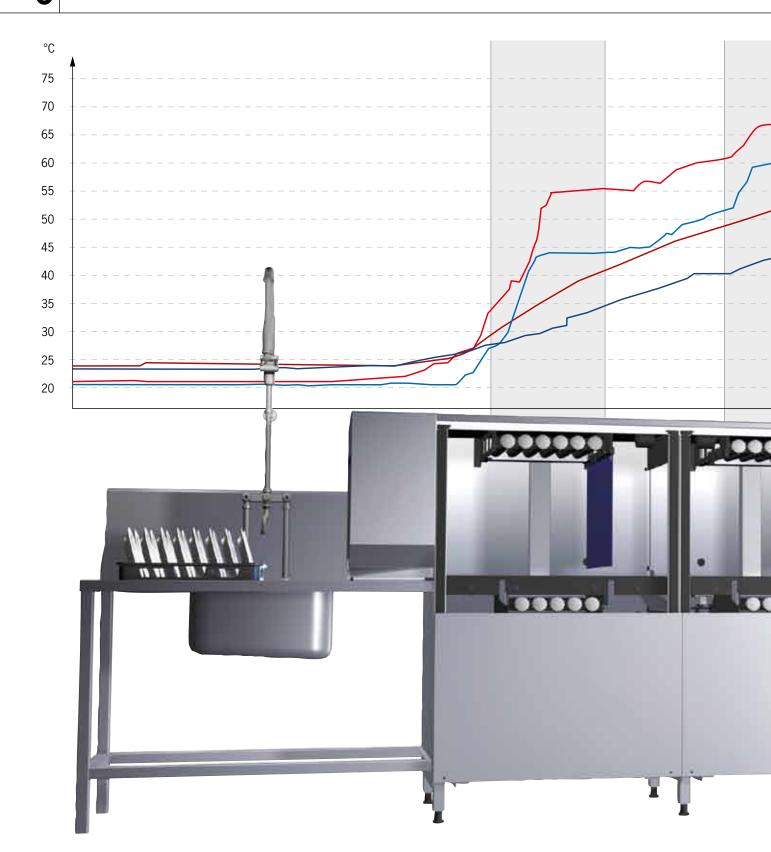
### **CONVENIENT - SIMPLE**



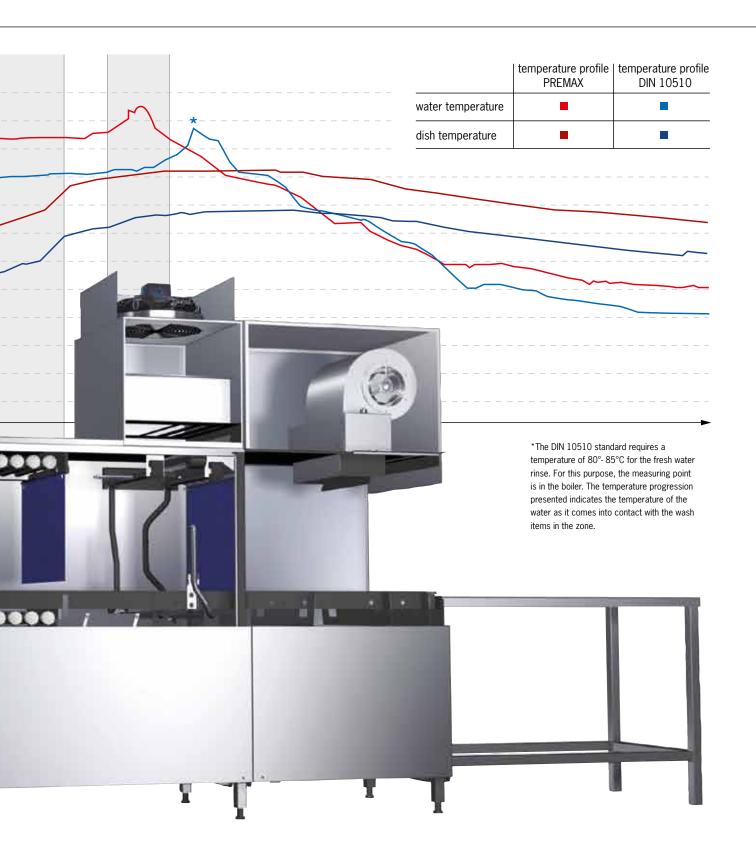
The wash systems are easy to remove.



## TEMPERATURE PROFILE



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## **ECONOMICAL - ECOLOGICAL - PREMAX**

The PREMAX line represents the technological peak of modern warewashing technology. These high-performance machines feature numerous world innovations – exclusively from HOBART.

With its focus on economy and conservation of water, energy and chemicals, PREMAX is clearly the right choice. The fact that more than 100 patents have been applied for underlines the innovative power of this technology.

The 50PERCENT fresh water rinse function results in a reduction in water consumption by up to 50% compared with machines that use standard technology. In combination with the LOW-CHEM detergent saving system, detergent savings of up to 80% can be realised. The energy management system EFFICIENT reduces energy losses by up to 15%.

Invest in the future, with PREMAX!



Racks (number/h) all speeds: hygienic wash result based on DIN 10510			Conveyor speed (m/min)	Water consumption*		Energy consumption** (connected load) [kWh; (kW)]		Recommended model selection	Total length
speed 1	speed 2	speed 3		(l/h)	(l/rack)	with heat recovery	with heat pump		(in mm without drying zone)
120	180	240	1.50	160	0.6	30.5 (33.8)	22.0 (28.5)	CP-L-A	2,000
120	190	300	1.58	190	0.5	31.5 (34.5)	22.0 (29.2)	CP-S-A	2,250
120	200	320	1.67	220	0.4	32.5 (36.0)	23.0 (29.2)	CP-E-S-A	2,750

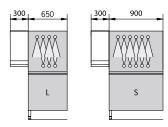
<sup>\*</sup> Official fresh water consumption figure while using SENSOTRONIC under optimised conditions (customer-specific values may vary)

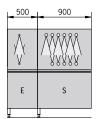
 $<sup>\</sup>ensuremath{^{\star\,\star}}$  Energy consumption figures in a fully loaded machine

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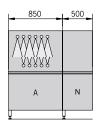
## 8 MODULE SELECTION

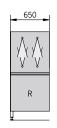
#### **PRE-WASH ZONE**

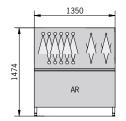




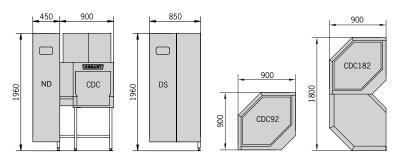
#### **MAIN WASH ZONE**



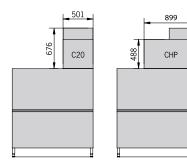


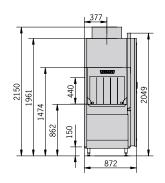


#### **DRYING ZONE**



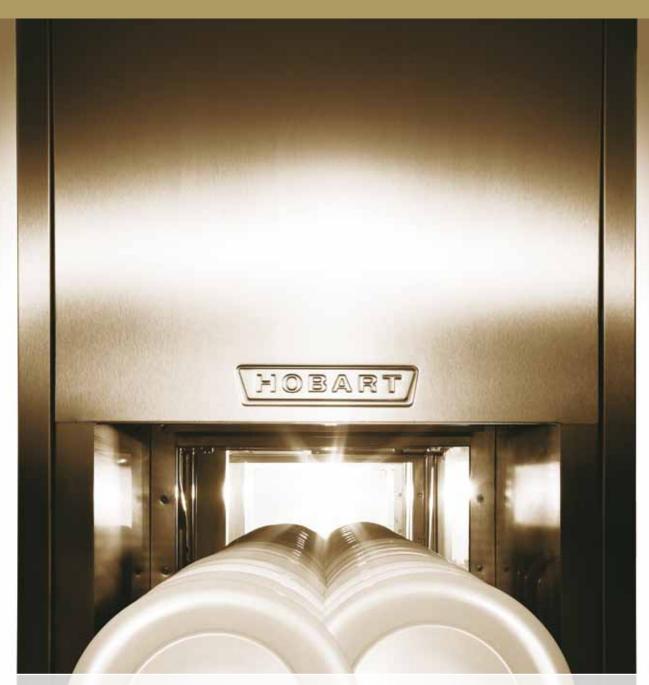
#### **HEAT RECOVERY/HEAT PUMP**





Loading width: 510 mm Loading height: 440 mm

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## PREMAX - AWARD-WINNING INNOVATION



Environmental Technology Prize



TOP 100 – 2007 to 2009



Dr.-Georg-Triebe Innovation Award



Mercury Award



Gastro Innovation Award



FCSI European Award



Catering Star

